

## PLANCHA ELEMENT REPLACEMENT

ENSURE THE RANGE IS REMOVED FROM POWER. THEN LIFT THE RANGETOP.

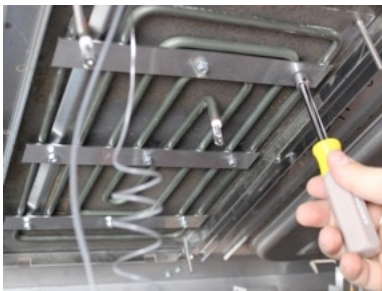
1. REMOVE THE LOWER ELEMENT TERMINAL COVER (FOUR 7MM HEX SCREWS)(SMALL COVER).
2. REMOVE ALL ZIP-TIES HOLDING THE ELEMENT TERMINAL WIRE SLEEVES AND PULL BACK THE SILICONE SLEEVES AND DISCONNECT THE ELEMENT TERMINAL WIRES, TAKING NOTE ON THEIR POSITIONS (TWO FLAT-HEAD SCREWS).
3. REMOVE THE HEATING ELEMENT COVER (FOUR 8MM HEX NUTS)(LARGE COVER).



4. AFTER REMOVAL OF ALL ABOVE PARTS, REMOVE THE THREE FLAT HEATING ELEMENT CLAMPING BARS (NINE 8MM HEX NUTS). THE ELEMENT IS NOW FREE TO REMOVE.



5. INSTALL THE MIDDLE CLAMPING BAR TO HOLD UP THE ELEMENT WITH THE RETAINING NUTS LOOSE ENOUGH SO THE ELEMENT CAN SLIDE AROUND WHEN FORCED. THE TOP 2<sup>ND</sup> ELEMENT LOOP SHOULD BE POSITIONED ABOVE THE TOP CLAMPING BAR STUDS. HOLD UP THE LARGE COVER TO MAKE SURE THE ELEMENT IS POSITIONED SO THE CONNECTION ENDS ARE LINED UP WITH THE HOLES IN THE LARGE ELEMENT COVER.



6. INSTALL THE REMAINING CLAMPING BARS AND TIGHTEN EACH NUT JUST ENOUGH SO THE ELEMENT DOES NOT SLIDE AROUND. RE-INSTALL THE LARGE COVER AND CONNECT THE WIRE TERMINALS IN THEIR ORIGINAL POSITIONS WITH A 90° BEND. SLIDE THE SILICONE SLEEVES OVER THE HEATING ELEMENT TERMINALS TO PROTECT THEM FROM GROUNDING OUT TO THE METAL TERMINAL COVER. SECURE THE SLEEVES IN PLACE WITH METAL HOSE CLAMPS (IF AVAILABLE). IF NO HOSE CLAMPS ARE AVAILABLE, THE SLEEVES SHOULD STAY IN PLACE ON THEIR OWN WHILE THE LOWER TERMINAL COVER IS REPLACED.